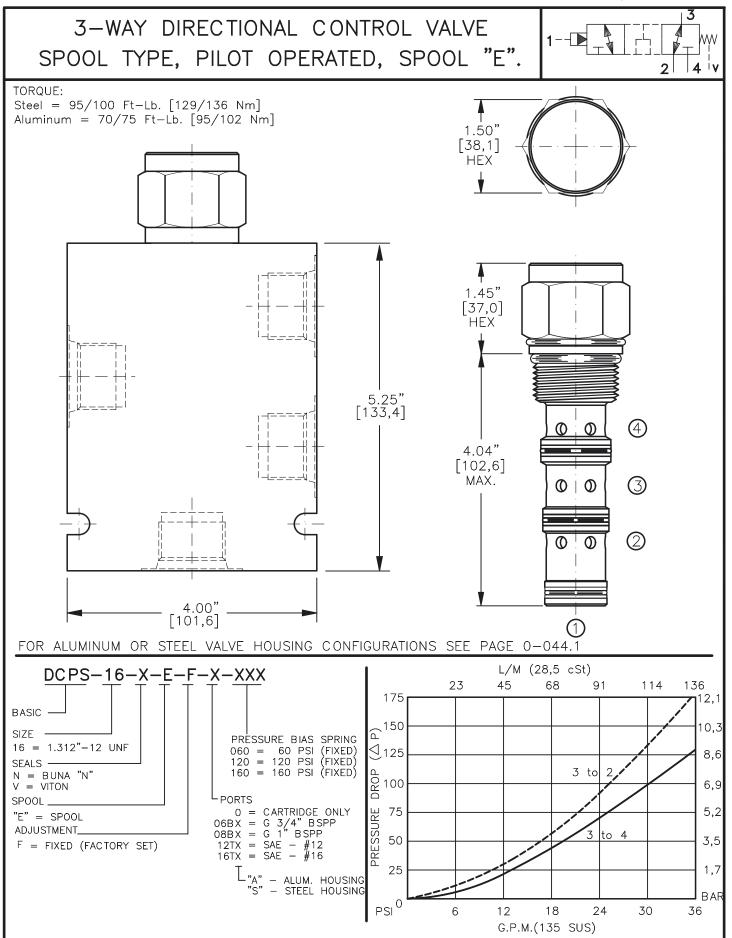
BUCHER hydraulics





3-WAY DIRECTIONAL CONTROL VALVE SPOOL TYPE, PILOT OPERATED, SPOOL "E".

DESCRIPTION

This unit is a DIRECT ACTING, SCREW IN CARTRIDGE STYLE, SPOOL TYPE, HYDRAULIC 3-WAY DIRECTIONAL CONTROL ELEMENT, requiring remote pilot actuation.

OPERATIONS

This valve allows flow from port 3 to port 2 with a spring biased spool. Port 4 is blocked. The spool will shift when piloted at port 1 with sufficient pressure to overcome the spring bias and allow flow from port 3 to port 4. "V" spring chamber is vented to atmosphere. This valve shifts in an open center position.

FEATURES AND BENEFITS

Leakproof fixed type.

This valve has a fixed bias spring.

Overset protection — spring can not go solid.

Hardened precision fitted spool & cage provides reliable, long life.

A unibody cage construction provides very low hysteresis

and reliable operation.

All external carbon steel parts are plated for longer life against the elements.

Valve is available in fixed type.

All cartridge valves are 100% functionally tested.

Industry common cavity.

SPEC IFIC ATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW: 36.0 GPM [136,0 L/M] nominal. See performance chart. INTERNAL LEAKAGE: 5 cu.in./min. [85 cc/m].

DEFINITION OF CRACK: evident at 0.06 GPM [0.25 LPM]

VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized.

5000 PSI [350 Bar] = Steel — Unplated.

OPERATING TEMPERATURE: -40° to $+250^{\circ}$ F. $[-40^{\circ}$ to $+120^{\circ}$ C.] OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

INSTALLATION: No restriction.

FILTRATION: 25 microns or better.

SEAL KIT NUMBER: SKN-1640 for buna "N".

SKV-1640 for viton.

WEIGHT: 1.5 lb [0,68 kg] cartridge only. VALVE CAVITY: #C1640, See Page 0-044.0.

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Data is provided for the purpose of product description only, and must not be construed as warranted characteristics in the legal sense. The information does not relieve users from the duty of conducting their own evaluations and tests. Because the products are subject to continual improvement, we reserve the right to amend the product specifications contained in this catalogue.

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